



**7 Bridges in 74 Days  
(Or Less)**



**NC 12 Detour**



Image © 2008 DigitalGlobe  
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Image NASA  
© 2008 Tele Atlas

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Pointer 35°20'10.87" N 76°29'55.40" W

Streaming ||||| 100%

Eye alt 265.75 mi

**NORTH CAROLINA DEPARTMENT OF TRANSPORTATION  
BRIDGE REPLACEMENTS**



Bridge No. 39



Bridge No. 46



Bridge No. 31



Bridge No. 49



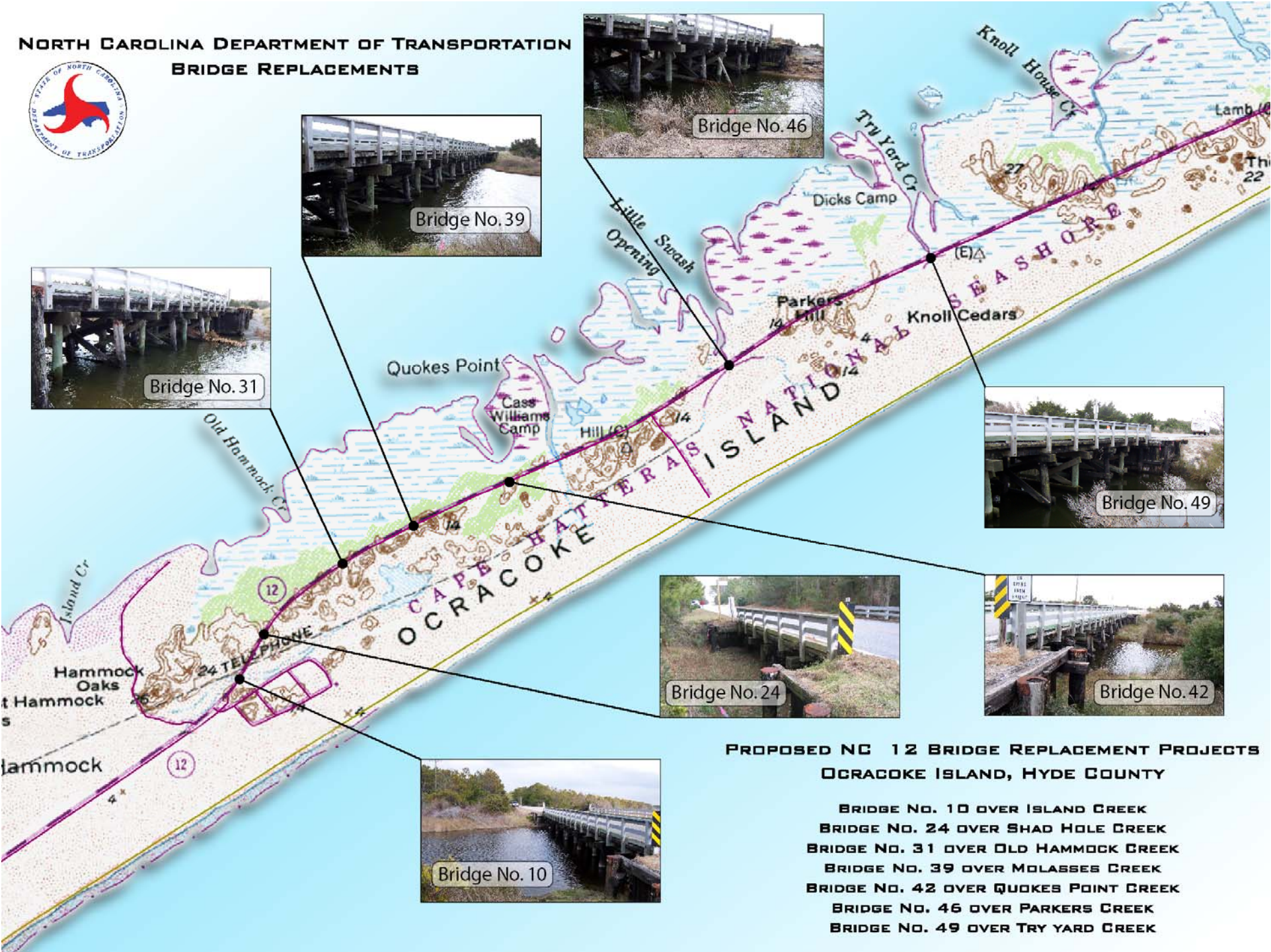
Bridge No. 24



Bridge No. 42



Bridge No. 10



**PROPOSED NC 12 BRIDGE REPLACEMENT PROJECTS  
OCRACOKE ISLAND, HYDE COUNTY**

- BRIDGE NO. 10 OVER ISLAND CREEK
- BRIDGE NO. 24 OVER SHAD HOLE CREEK
- BRIDGE NO. 31 OVER OLD HAMMOCK CREEK
- BRIDGE NO. 39 OVER MOLASSES CREEK
- BRIDGE NO. 42 OVER QUOKES POINT CREEK
- BRIDGE NO. 46 OVER PARKERS CREEK
- BRIDGE NO. 49 OVER TRY YARD CREEK

# Ocracoke NC 12 Bridges

## Existing

- 7 bridges built in 1950's
- Timber structures w/ ACP
- Clear width 22.5 ft.
- 36 to 152 ft. long
- Limited redirective curb/railing
- No approach guardrail
- Rehabilitation project in 1980's added additional bents, i.e. reduced span lengths



## Existing Ocracoke NC 12 Bridges



- Functionally Obsolete
- Structurally Adequate
- Continual Maintenance

# Ocracoke NC 12 Bridges

## Preconstruction Highlights

- Oct. 2004 Initial planning for 4 bridge replacements, (7 total on NC 12).
- Structures Designed by Simpson Engineers & Associates.
- EA & Roadways Designed by Mulkey Engineers & Consultants.
- Multiple changes to funding & project approach.
- Jan. 2007 Plans prepared for staged bridge construction then changed to all precast with NC 12 closure for 6 bridges & 1 culvert.
- 2.5 months to revise plans, due Apr. 2007
- June 2007 NCDOT Div. 1 self-performed 4 test piles: \$142,000 vs. \$460,000.
- PDA data supplied to Bidders at prebid meeting.


**BRIDGE REPLACEMENTS FOR**

BRIDGE NO. 10 ON NC 12 OVER ISLAND CREEK  
BRIDGE NO. 24 ON NC 12 OVER SHAD HOLE CREEK  
BRIDGE NO. 31 ON NC 12 OVER OLD HAMMOCK CREEK  
BRIDGE NO. 39 ON NC 12 OVER MOLASSES CREEK  
BRIDGE NO. 42 ON NC 12 OVER QUOKES POINT CREEK  
BRIDGE NO. 46 ON NC 12 OVER PARKERS CREEK  
BRIDGE NO. 49 ON NC 12 OVER TRY YARD CREEK

**ON OCRACOKE ISLAND, HYDE COUNTY**

MA1011B	BRIDGE NO. 10
1SP.104B1.3	BRIDGE NO. 24
B-5015	BRIDGE NO. 31
B-5016	BRIDGE NO. 39
B-5017	BRIDGE NO. 42
MA1009B	BRIDGE NO. 46
STATE PROJECT 41481	BRIDGE NO. 49

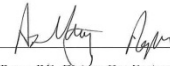
**ADMINISTRATIVE ACTION  
STATE ENVIRONMENTAL ASSESSMENT AND  
FINDING OF NO SIGNIFICANT IMPACT**



SUBMITTED BY THE  
NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

IN COMPLIANCE WITH THE NORTH CAROLINA ENVIRONMENTAL POLICY ACT

For further information contact:  
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6/15/07 

Date of Approval Anthony Roper, P.E., Division One Engineer  
North Carolina Department of Transportation

# Ocracoke NC 12 Bridges

## Proposed

- Concrete structures w/ silica fume & corrosion inhibitor
- Clear width 33.0 ft; i.e. 12.0 ft lane & 4.5 ft. shoulder
- 122 to 252 ft long
- Concrete parapet w/ guardrail
- Limit impact to the Village, no phased construction
- Replace 7 bridges in 1 construction season.

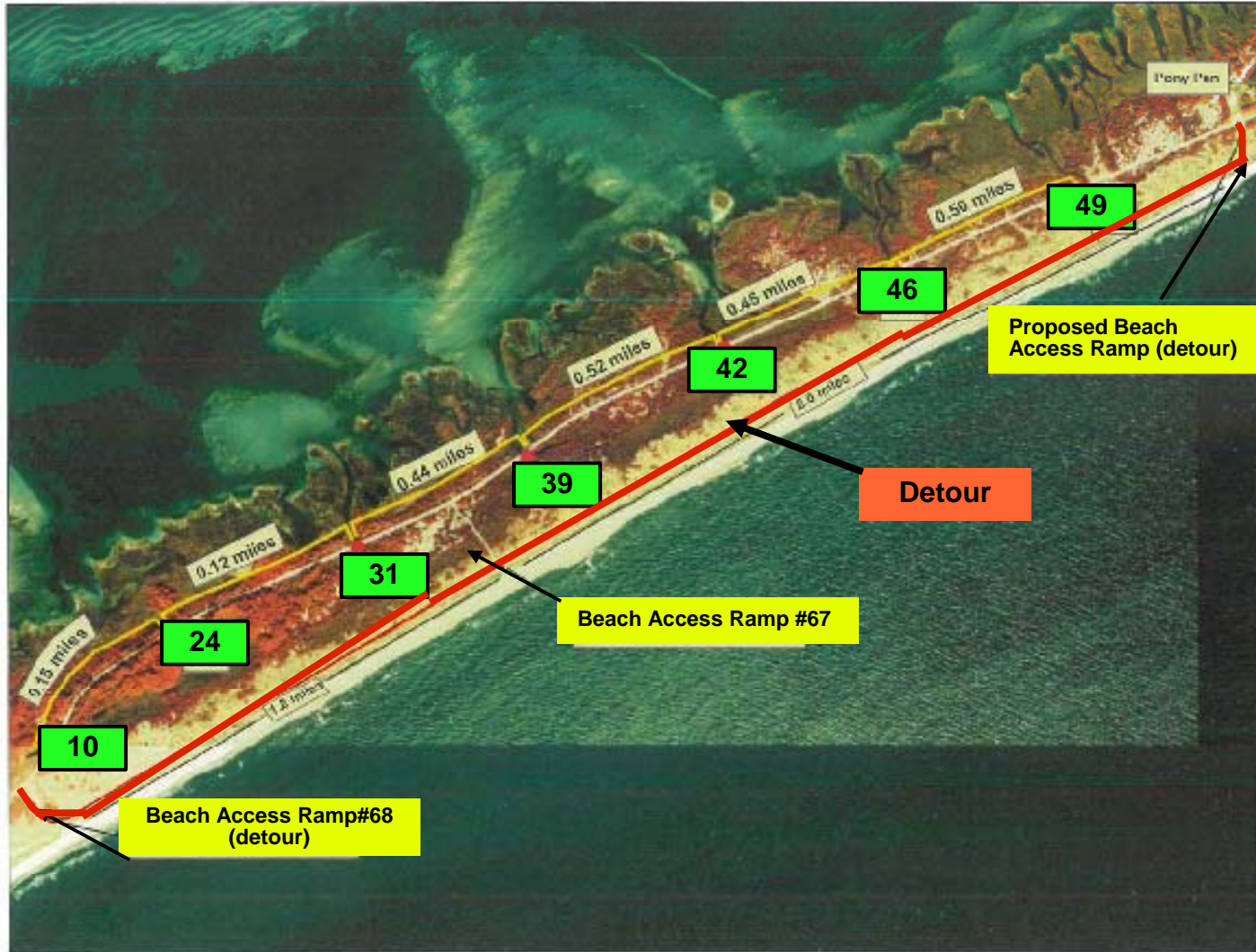


# Ocracoke NC 12 Bridges

## Least impact to Village

- Opted for Closure of NC 12 & Beach Detour
  - January 2 to March 15, 2008 non peak visitor season.
  - 74 days. Must open for Easter 2008.
  - All bridge members precast for speedy construction and not as weather dependent as cast in place.
  - Due to limited private property on the island, NPS permitted use of 3 locations for staging.





**Beach Detour Route**  
**NPS Campground (Ramp #68) to Pony Pen (Proposed Ramp)**  
**(Ramp #67 for use by contractor only)**

# Ocracoke NC 12 Bridges

## Construction Highlights

- 8 week bid advertisement for July 2007 let.
- Mandatory prebid meeting; PDA data provided to bidders & pile type addendum.
- Awarded to Carolina Bridge Company; Orangeburg, SC for \$8,024,399.81.
- Site Available Nov. 2007: MOT permitted.
- NC 12 Closure & Beach Detour Jan. 2, 2008.
- Open NC 12 to all traffic March. 15, 2008.
- Project Completion May 15, 2008.
- Incentive/Disincentive \$10,000/day.
- Bonus \$250,000: open NC 12 on or before March 15<sup>th</sup> .





**Campground Staging Area**



**Campground Staging Area**



Campground Staging Area

# Additional Staging Areas

North End of Project



Pony Pen Parking



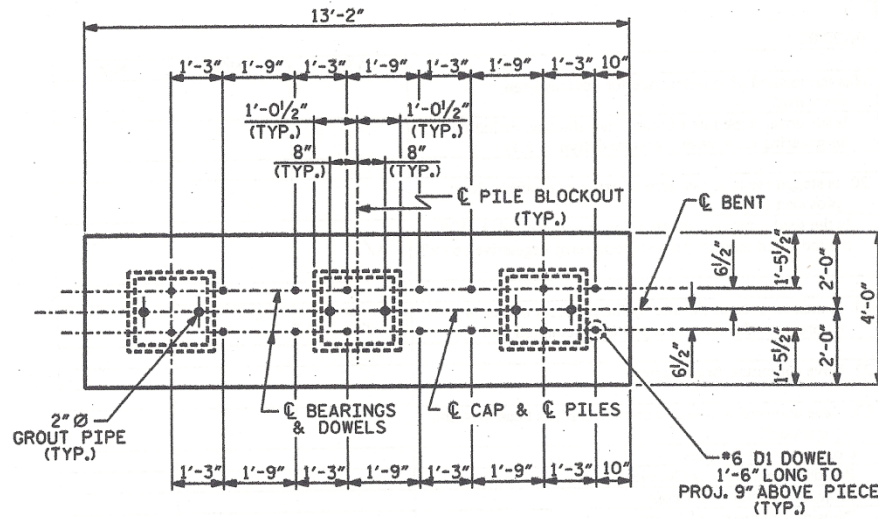
Pony Pen Parking



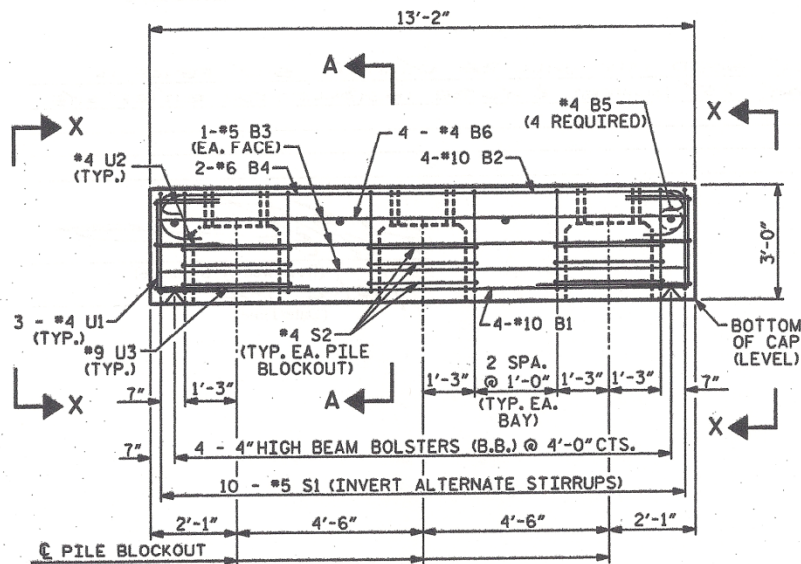
North Ferry Dock

- Water Storage for Grouting
- NCDOT Fuel & Lab
- Demolition Debris Storage

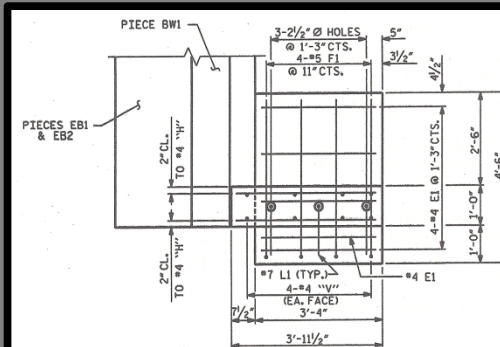
**Precast Substructure Members/Pieces  
Utilize Uniform Design Across All  
Structures**



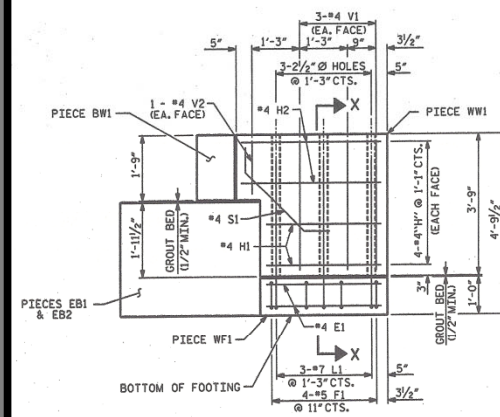
**PLAN Bent Cap**



**ELEVATION - PRECAST PIECE B1**



**PLAN Wing Wall**



**ELEVATION**

BOTTOM OF



**Precast Bent Caps - 10 tons**





Precast End Bent Cap - 15.5 tons



Precast Cap Backwalls - 1 ton



Precast Wing Wall Footing

Precast Wing Wall



Wingwall & Footing Assembly - 2 tons

# Work Prior to January NC 12 Closure

Lane Closure for Pile Driving



# Driving End Bent Piles Through Existing Road

74 12" P/S Concrete Piles with 2 ft. HP Pile Tip



# Pile Driving Crane Walks to Next Bridge End Bent

Load Distribution on Existing Structure





January 2, 2008 Begin Beach Detour

# First 2 days of NC 12 Closure...Begin Beach Detour

## Equipment & Material Prepositioning and Bridge Preparation





# Bridge Replacement Day 1

## Select Demolition of Existing Structure



- **Chain Saws & Concrete Walk Behind Saws**
- **Install Temporary Steel Decking at Wheel Paths for Continual Access to Project Limits**

## Bridge Replacement Day 1

### Select Demolition of Existing Structure



- Temporary Steel Decking Supported on Timber Cap
- Adjust to Accommodate Crane or Vehicles
- Remove to Allow Pile Driving
- Replace After Pile Driving, Move Ahead



**Temporary Steel Mats - Project Access**

Bridge Replacement Days 2 & 3  
Pile Driving Through Existing Structure



# 16" Prestressed Concrete Composite Pile

20 ft HP 10 X 57 bolted to 26.5 ft P/S Concrete



- Dense sand – no pile jetting.
- Eliminate early refusal before minimum tip elevation.
- First use in NCDOT.
- 2 Point Pick Up.



**Pile Driving Through Existing Bridge**



**Piles Driven Through Existing Bridge**



Piles Driven Through Existing Bridge



# Bridge Replacement Days 3 & 4

## **Bridge Demolition**



## Bridge Replacement Days 3 & 4

### Setting Precast Substructure



- Pile Blockout Bottom Prepared
- Equipment Dedicated to Certain Tasks
- Availability of Work Items Dictated Time of Operation (4 crews & 3 cranes)
- Do Not Put Off Available Work



Setting End Bent Cap 9:30pm



**Pile Block Out In Cap**



**Setting End Bent Cap**



**Setting Interior Bent Cap**



Setting Interior Bent Cap

# Precast Cap Blockout & Cap Support

Limited Falsework & Quick Set Up

**Bottom of Cap with Block Out & Pile**



**Bottom of Cap, Top of Pile, & Internal Skew Adj. Bolt**



**Bearing Plate for Internal Support Bolt**



**Top of Cap, Internal Support Bolt & Grout Vents**





**Caps Completed Within Hours**



**Skewed & Superelevated Cap**



End Bent Cap With Rip Rap

# Precast Wing Walls

## Spread Footings Set on Consistent Material



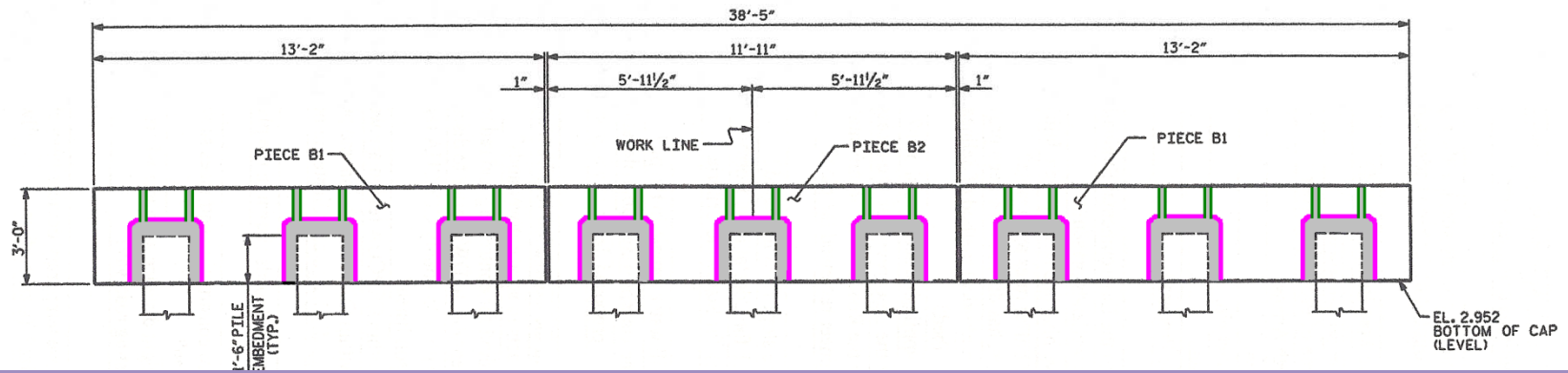
- Level Footing for Uniform Gap
- Wingwall Grouted to Footing
- Take Care with Backfilling



**Pile Driving, Demolition, & Substructure**

# Bridge Replacement Day 5

## Grouting Substructure



Grout Plant

# Bridge Replacement Day 5

## Grouting Substructure



**Grout Nozzle**



**4,200 to 6,500 psi at 17 hours**



**Top of Cap, Internal Support Bolt & Grout Vents**

Bridge Replacement Days 6 & 7  
**Erecting Cored Slabs & Barrier Rail**







**Setting Cored Slabs - 14 tons**

## Alternate Concrete Barrier Rail

Light Weight Concrete Barrier Cast on Cored Slab



- Proposed by Carolina Bridge Co. and Alpha & Omega Engineers.
- Barrier Cast on the Slab at Casting Yard.
- Eliminates Extra Steps of Setting & Grouting Precast Barrier Pieces.
- One Less Operation On Site.



**Setting Exterior Cored Slab & Barrier Rail – 24 tons  
Crane with counterweights 193k; behind end bent.**



**Crane on Work Bridge Supported on Bridge Bents - 40k less counterweight.**



Setting BackWalls



**Cored Slabs & Barrier Rail ready for Grouting & 2-Bar Metal Rail**

## Open Early To Traffic March 5, 2008

Contract did not Require Paving & Guardrail for Opening



- All Structures Complete on February 16, 2008.
- Elected to Pave for “BUMP” Free Corridor.
- Carolina Bridge Awarded Incentive & Bonus: \$350,000

One More Thing....Remove a Bridge & Install Twin Culvert





**Carolina Bridge Company-**  
**Scott Nickel, President**  
**Richard Nickel, Vice President**

**National Park Service**  
**Hyde County**  
**NCDOT Ferry Division**  
**NCDOT Division 1 & Resident Offices**  
**Village of Ocracoke**





Closed To Vehicles

DETOUR

DETOUR

Cape Point  
**EXON**  
Towing  
475-4285

Closed To Vehicles

