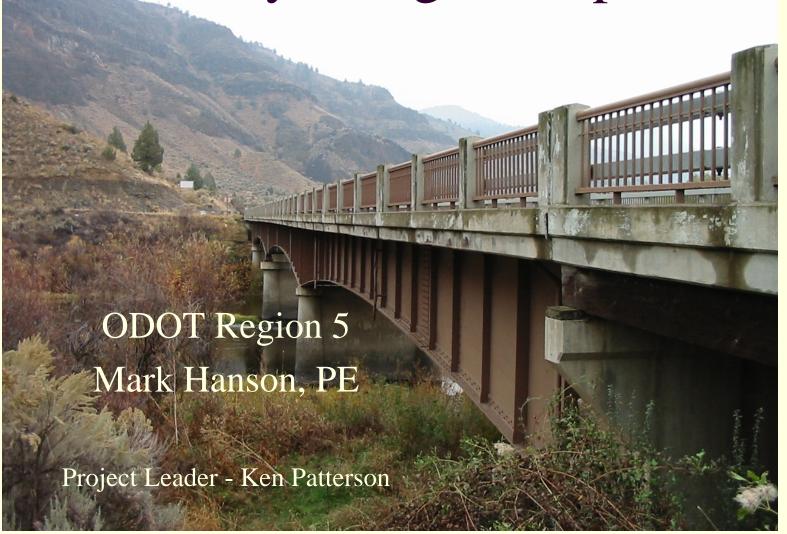


#### Oregon Department of Transportation

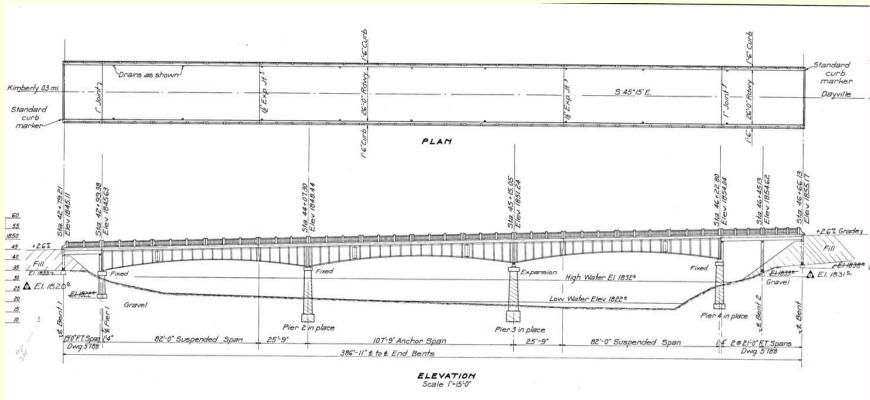


# Kimberly Bridge – Rapid Reconst.





### As built – Existing Bridge





# Spans 5 & 6 - Preconstruction





# Span 1 - Preconstruction





# Concrete on Wood Stringers







# Rapid Reconstruction Do your Homework!

- Clear objective (Scope)
- Investigate usage (users and patterns)
- Constraints List
- Solution Formulation
- Evaluate Risks & develop mitigation
- Finalize Solution





## **Bridge Usage**

- School Bus except June-August
- US Postal Service year round
- Agriculture operations Spring/Summer
- Farm to Market Late June & Sept
- USFS/BLM Fire Suppression July-Sept
- Emergency Services year round





## **Project Constraints**

- ADT 240 Low Traffic
- Very Long Detour 100 miles
- One Fruit Orchard on both sides of bridge
- Critical farm-to-market transportation
- ESA River
- Long Bridge (and detour bridge) 400 feet
- Nearest Conc. Batch Plant 140 miles
- Local commute traffic
- Bridge too narrow for staged construction





## **Solution Formulation**

- Minimal disruption to users
- No disruption to Emergency services
- Seasonal Constraints Winter
- Detours
- Refinement of repair/replacement work on bridge





# **Solution Formulation (Cont)**

- Minimize cast-in-place concrete
- Avoid Farm-to-market disruption
- What can be done with single lane closure
- What is minimum acceptable condition of bridge & approaches to re-open to traffic





## **Risks - mitigation**

- Local Traffic disruption
  - accommodate Ped traffic during closure
  - USPS & Locals park second vehicle on other side
- Delayed opening
  - Refrigerator truck rental
- Delayed schedule
  - Remove cast-in-place wingwalls
  - Remove MC inlay
- Bridge Rail not complete
  - Open to single lane





#### Option A - Detour Bridge

(based on STIP estimate - 2002)

PE	349
New Spans	373
Bridge Rail	96
MC O'Lay	187
End Panels	101
Detour Bridge	784
Approach Work	180
TP&DT	430
CE	172
Project Total	2672

#### Option B- Rapid Reconst.

(Actual expendatures - 2007)

PE	290
New Spans	360
Bridge Rail	190
MC O'Lay	137
End Panels	74
Detour Bridge	0
Approach Work	203
TP&DT	17
CE	79
Project Total	1350





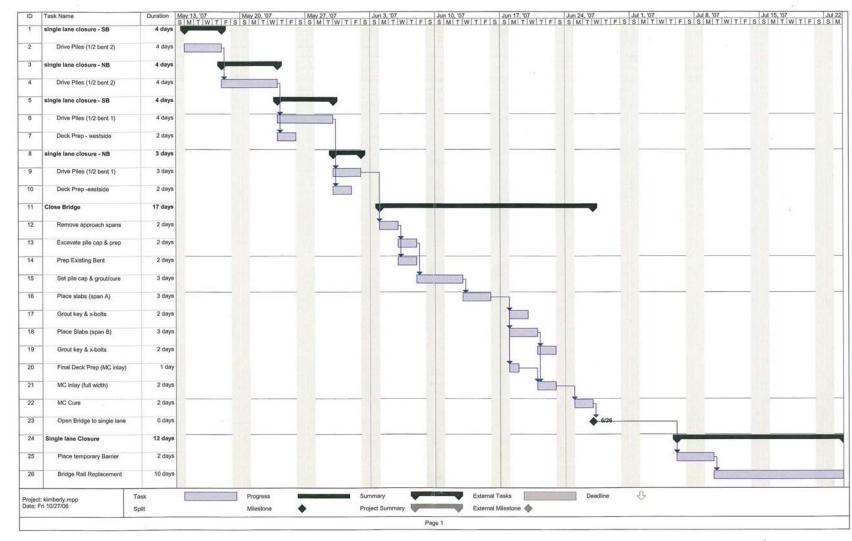
#### **Preferred Solution**

- Lower Cost
- Maximize common materials / Methods
- Eliminated Cast-in-place concrete from Critical path
- Eliminated concrete cure time from critical path
- Contingency plan for reducing time and/or extending time on tail end
- Shorter construction time & traffic Disruption
- Provided Pedestrian Traffic





### **Estimated Schedule**







#### **Actual Schedule**

Day 0 – Road Closure

Day 1-3 – Span 5 & 6 removal, pile cap excavation

Day 4 – Set pile cap - bent 6

Day 5 – Set slabs Span 5

Day 6-8 – Span 1 removal, pile cap excavation

Day 9 – Set pile cap - bent 1

Day 10 – Set slabs – Span 1

Day 11-14 – Grout keyways, Bridge Rail, Wingwalls

Day 15 – Open to Traffic



Completed 7 days early!



### Pre-Closure: Pile Driving







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# Pile Support Collar







# Setting Grade – Support Collars

























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## Day 15 – Open to Traffic











### **Precast Pile Cap**

- Prebore piles
- Tighter pile spacing tolerances
- Pile Driving Template
- Verify pile locations prior to casting pile cap
- Adequate block-out holes to accommodate tolerances





## **Design Verification**

- Independent Review OTAK
- Constructability Review PM Level
- Independent Construction consultation
  - Early in the Design
  - By experienced bridge superintendant
  - On-site meeting before and after
  - Risk Analysis formulation contingency
  - Contractor's schedule





## Time Savings

- Precast Pile cap
- Pile Collar designed to carry dead weight of pile cap and slabs
- Complete Road Closure
- No Cast-in-place Concrete during closure
- ■Bridge Rail Curb cast into slab
- No cure times in Critical Path
- Piles driven prior to closure and buried





Rapid
Construction
is not always
quick-n-dirty













