## **ABC Innovative Projects**

Parker River Bridge									
Location	Parker River National Wildlife Refuge on Plum Island, an eight-mile stretch of land just off the Massachusetts coastline								
State	Massachusetts								
Owner	U.S. Fish and Wildlife Service								
Year ABC Built	2007								
State ID #	N100108PDDOTNBI								
NBI#	N100108PDDOTNBI								
Coordinates	<b>Latitude:</b> 42.762244		244	4 Long		e <i>:</i> -7	-70.848267		
Contact Person	Khoa Nguyen, P.E. Bridge Engineer FHWA Western Federal Lands Highway Division Phone: 360-619-7669 Email: Khoa.Nguyen@dot.gov								
Mobility Impact Time		– new b			Convention	ventional: N/A			
Impact Category	Tier	1	Tier 2	T	ier 3		Tier 4	Tier 5	
Primary Driver(s)	<ul> <li>minimized environmental impacts</li> <li>improved material quality and product durability</li> </ul>								
Description	<ul> <li>90-ft-long and 30-ft-wide three-span continuous-for-live-load precast slab beam bridge (30 ft – 30 ft)</li> <li>Urban location</li> <li>Average Daily Traffic count: N/A</li> <li>Traffic management alternative, if constructed conventionally: no existing bridge and, therefore, no existing traffic volume to maintain</li> <li>New Bridge: The Parker River National Wildlife Refuge is a bird, plant, and wildlife sanctuary. It is a wetlands habitat that supports wildlife and delicate ecosystems. A new Visitors Center was constructed and required an entrance road connecting it to the state highway. The only point of entry was across 90 ft of designated coastal wetlands that required a bridge rather than conventional fill-in construction. The two-lane bridge was constructed under the Federal Lands Highway program. The FHWA Eastern Federal Lands Highway Division worked in partnership with the US Fish and Wildlife Service to design and construct the bridge.</li> <li>Construction Method: The bridge consists of precast concrete piles, abutments, pier caps, and slab beams. A local precaster and construction contractor were selected to provide casting, delivery, and construction services. The 32-ft-long precast abutments weighed 40 tons and were cast as a single unit monolithically with 8-ft-long wingwalls. The two 30.5-ft-long precast caps are each 3-ft deep and 2.5-ft wide. The abutments and caps had pile blockouts that allowed a 2-ft-deep pile embedment into the caps, with 6-inch-diameter concrete vents that extend to the top surface. A 5000 psi concrete mix was used for all prefabricated substructure components. The 30 span-length adjacent prestressed slab beams are made of 7000 psi concrete and are each 29 ft long, 3 ft wide, and 12 inches</li> </ul>								

deep. An alignment template was used to drive the twenty 18-inch-square 30-ft-long precast prestressed piles. Each pile was cut to elevation as needed, and a 3-ft-long dowel was inserted in the center of the top surface. The abutments and caps were lowered over the pile assemblies and grouted into position. The slab beams were erected onto elastomeric bearing pads, shear keys were grouted, a tie rod was threaded transversely through precast holes in the middle of each span and stressed with hydraulic jacks to perform as a unit, and the recesses at tie rod anchorages were filled with non-shrink epoxy grout. A waterproof membrane strip was placed on top of the longitudinal joints between the beams as an added measure of protection against water leakage through the joints. An 8-inch-thick cast-in-place high-performance concrete (HPC) deck was cast over a mid-depth mat of steel reinforcement to complete the composite section, and a raised sidewalk was cast. High • High performance concrete (HPC) deck Performance **Materials Photos** Decision-Making Tools **Project** Site Procurement **Procurement** Contracting **Planning** · Design-bid-build Geotechnical Foundations & Walls Rapid Embankment **Solutions** Structural Prefabricated Bridge Elements & Systems Construction **Solutions Elements** Systems Miscellaneous Adjacent slab beams Grouted keys Precast pile caps • PT ducts, not grouted Precast abutment · CIP pockets in precast stems substructure · Precast wingwalls Costs The low bid was \$893,000. Federal only State only Federal and State Other **Funding** Χ **IBRD** SHRP2 Highways for LIFE Other Incentive Program (\$) Contract Drawings (link | ABC \*: Contract Plans Complete Set: to pdf) **Specifications** Complete Set: Not available. ABC \*:

Actual:

Tabulation of Bids (link to pdf)

**Engineer's:** Not available.

**Bid Tabs** 

Schedule

Other Related Information	"Use of Prefabricated Elements and High Performance Concrete on Low Volume Road Bridges, Parker River Wildlife Refuge, Massachusetts" FHWA Office of Federal Lands Highway (link to DVD)
Photo Credits	U.S. Department of Transportation, Federal Highway Administration, Eastern Federal Lands Highway Division

<sup>\*</sup> Specific to the ABC used in the project.