## **ABC Innovative Projects**

I-15 / Sam Wh	nite La	ne	Bridg	ge					
Location	On Sam White Lane over I-15 in the city of American Fork in Utah County, 30 miles south of Salt Lake City								
State	Utah								
Owner	State								
Year Built	2011								
State ID #	MP-I1	5-6(1	78)24	5					
NBI#	0C 989	9							
Coordinates	Latitu	de:	40.35	554444		Longit	ude:	-111.7773666	67
Contact Person	Carmen Swanwick, P.E. Chief Structural Engineer Utah Department of Transportation Phone: 801-965-4981 Email: cswanwick@utah.gov								
Mobility Impact Time	ABC:	over	night o	closure of I-15 (8	hrs)	Conventi	onal:	Six additional 15 closures	al full nighttime I-
Impact	7	ier 1	1	Tier 2		Tier 3		Tier 4	Tier 5
Category		I-15							
Primary Driver(s)	Reduced onsite construction time; reduced traffic impacts; improved work-zone safety; improved site constructability; improved material quality and product durability								
Description	<ul> <li>354-ft long and 76.8-ft wide two-span continuous steel plate-girder bridge (177 ft – 177 ft) roll-in; 48° skew; 1,910-ton self-weight</li> <li>Urban location</li> <li>Average Daily Traffic count: 1,710 (Sam White, 2008); 65,800 (I-15, 2008)</li> <li>Traffic management alternative, if constructed conventionally: would have impacted I-15 traffic (extended use of multiple lane closures)</li> <li>Existing Bridge:  The existing four-span bridge was 325 ft long and 34 ft wide with a minimum vertical clearance of 14 ft-7 inch. It was demolished in 2008 after being severely damaged by a collision.</li> </ul>								
	Replacement Bridge:  The Sam White Bridge is the longest bridge in the US to be moved into its final location using self-propelled modular transporters (SPMTs). It crosses I-15 at a high skew and on a sharp vertical curve. The bridge has two 12-ft-wide traffic lanes in each direction, a 14-ft-wide turn lane, and a 12-ft-wide shoulder and 6-ft-wide sidewalk on each side. The 7-ft-deep cross-section consists of six steel plate girders at 13.5-ft spacing with 4.67-ft overhangs and a 10-inch-thick cast-in-place lightweight concrete deck. It has a 17.25-ft vertical clearance above I-15.  Construction Methods:  From August 2010 to March 2011, the bridge was built on the east side of I-15 approximately 500 ft from the bridge location. The abutments and interior support were constructed conventionally with concrete-filled pipe pile foundations. The interior support consists of six individual 4-ft-square cast-in-place concrete columns spaced at 20 ft. Each girder was set directly on a column. Each girder was connected to the								

column with an over-sized interlocking sole plate on a steel-reinforced elastomeric bearing pad; the connection accommodated setting tolerances during the bridge move as well as subsequent loading due to girder rotation and movements due to temperature and seismic effects.

#### Saturday Evening

On March 26, I-15 was closed at 11 pm. At the bridge temporary location the two-span unit was lifted off the temporary supports on four lines of self-propelled modular transporters (SPMTs) (two lines per span), and moved 500 ft across eight lanes of I-15 to the final bridge location.

#### Sunday Morning

The bridge was set in place at approximately 4 am. I-15 was re-opened at 7 am, three hours ahead of schedule. The abutments were made integral after the move, and a thin-bonded polymer overlay was placed.

### High Performance Materials

- Lightweight concrete deck
- 70 ksi high performance steel (HPS) in girder flanges over the interior support

# Photos







Addition	<u>aı</u>
photos	

Project	Decision-Making Tools	Site Procurement	Project Delivery	Contracting	
Planning	State process		Design-build	Full lane closure	
Geotechnical Solutions	Foundation	ns & Walls	Rapid Embankment		
	•		•		
Structural	Prefabricate	Systems	Construction		

Structural Solutions	Prefabri	Construction		
	Elements	Systems	Miscellaneous	• SPMTs
	•	Full-width beam span with deck	<ul> <li>CIP reinforced concrete closure joints</li> <li>Thin-bonded epoxy overlay</li> <li>LWC deck</li> </ul>	

#### **Costs**

This bridge is part of the \$1.7 billion Utah County Corridor Expansion (CORE) designbuild project. The construction cost of the bridge was \$5.09 million. The estimated cost of accelerated techniques was approximately \$1.75 million.

Funding	Federal only	State only	Federal and State	Other
		X		
Incentive	Highways for LIFE	IBRD	SHRP2	Other
Program (\$)				

Contract Plans	Complete Set:	Design Plans (link to pdfs)	AE	BC *:		
Specifications	Complete Set:		AE	BC *:	Special Provisions	(link to pdf)
Bid Tabs	Not available.					

Schedule	Engineer's:		Actual:	Schedule (link to pdf)				
Other Related Information	UDOT Sam White Website [http://www.i15core.utah.gov/bridge/]							
		-Sam White animation [http://www.youtube.com/watch?v=6yAlAGnKxSY] -Sam White live [http://www.youtube.com/watch?v=lqyZ1HT0yMA]						
		bsite [http://www.udot.utah.gov (Inside UDOT / Project Development / ign and Bridge Operations / ABC)]						
Photo Credits	Utah Departm	ent of Transportation						

<sup>\*</sup> Specific to the ABC used in the project.